

BLUE

Date: Wednesday, 12/11/2008 1:40:57 PM
User: Julie Dawson

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D2655
Job Number	: 43381		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D2655
This Issue	: 12/11/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: BLUE
First Issue	: / /	Project Number	:
Previous Run	: 37378	Drawing Revision	:
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 12/12/2008
Checked & Approved By	: <u>JLD 08.11.12</u>	Qty:	10 Um: Each
Comment	:		05

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M1018B400X250	1018 bar 4.00 x .250
<p>Comment: Qty.: 0.2835 f(s)/Unit Total : 5.6700 f(s) 1018 ASTM A36 .250" thk bar x 4.0" Batch: <u>109744</u> <u>B 8-11-18</u></p>		
2.0	WATER JET	FLOW WATER JET
<p>Comment: FLOW WATER JET 1-Cut as per Dwg D2655 Dwg Rev: <u>B</u> <u>B 8-11-18</u> Prog Rev: <u>B</u> 2-Deburr if necessary <u>B 8-11-18</u></p>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<p>Comment: INSPECT PARTS AS THEY COME OFF MACHINE</p>		
4.0	QC8	SECOND CHECK
<p>Comment: SECOND CHECK <u>S 08/11/18</u> <u>(12)</u></p>		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<p>Comment: SMALL & MEDIUM FAB RESOURCE 1 <u>Tumble - 030 Radius</u> <u>in S 08/11/18</u> 2-Deburr any rough edges after tumbling <u>EP 08/11/18</u> <u>(12)</u></p>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation: Description :

6.0

~~QC14~~

INSPECT SPRAY PAINT

5 QCS



inspect ~~QC14~~

808/11/19



Comment: INSPECT SPRAY PAINT

(412)

7.0

SPRAY PAINTING

SPRAY PAINTING



Comment: -PRIME B109992

-PAINT DELFLEET BLUE B 105918

-CLEAR DELFLEET B 109816

ml 08 12 03 (12)

8.0

QC14

INSPECT SPRAY PAINT



8/08/12-04 (12)



Comment: INSPECT SPRAY PAINT

9.0

PACKAGING 1

PACKAGING RESOURCE #1



(12x)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 720

8/12/14

SP

10.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/04 JH

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-12-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 43381
Description: TOW RING	Part Number: D2655
Inspection Dwg: D2655 Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Prototype

[illegible]

Measured by:	B
Date:	8-11-18

Audited by:	S
Date:	08/11/18

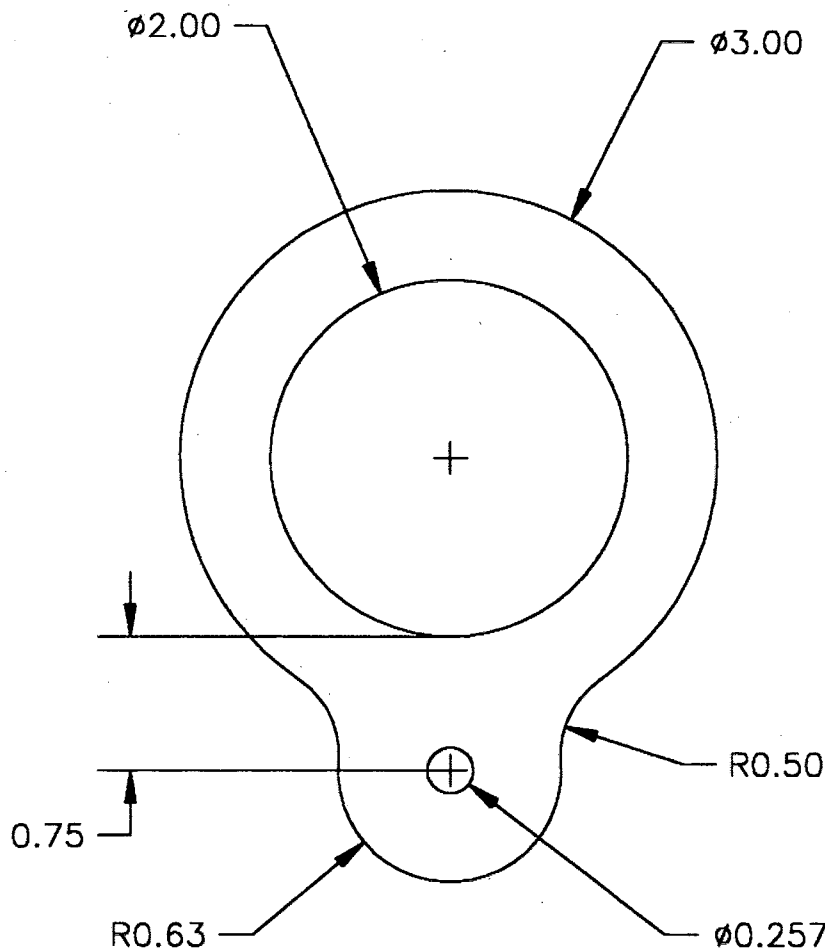
Prototype Approval:	<i>[Signature]</i>
Date:	<i>[Signature]</i>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2655	REV. B SHEET 1 OF 1
DATE 97:07:07		TITLE RING	SCALE 1:1
A	97:03:25	NEW ISSUE	
B	97:07:07	ADD ASTM A36 TO MAT. SPEC.	

RELEASED
47/07 u DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43381

NOTE: DEBURR ALL SHARP EDGES
MATERIAL: AISI 1018/1020/1025 OR ASTM A36 0.250 THICK
FINISH: POWDER COAT PER DART QSI 005 4.3
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED